SCIENTIFIC DATA SYSTEMS, INC.

Depth Tension Line Speed Panel

DTLS Manual

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DTLS Manual

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1 DTLS Hardware

Introduction

The Depth, Line Speed and Line Tension Panel uses three industrial process Meters to provide simultaneous digital readout of the three measurements. Meter 1 and Meter 2 are PAXI meters and are setup to read either depth or line speed. Meter 3 senses a 4 - 20 ma signal from a pressure transducer connected to the measure head weight indicator system. Meters for other types of line weight sensor are available.

The panel is intended to be powered by a 12 volt battery and contains a power supply providing regulated 12.0 volts and 5.0 volts for indicator and encoder power. The panel also provides 12 volts excitation for the pressure transducer. The encoder pulses are converted to depth and direction signals and routed to the depth and line speed meters and are also buffered and output to the rear panel connectors for input to the logging system. A retransmitted 4 - 20 ma signal is also available at the rear panel also for input to the logging system.

Depth Panel Operation

Depth entries and alarm setup points are entered from the key pads of each meter. PAXI meters contains the alarm for minimum depth. If the depth counter becomes less than this minimum, it will activate the depth alarm. PAXI meters also contain the alarm for maximum line speed. If the line speed becomes greater than this maximum, it will activate the overspeed alarm. PAXI meters will display both a depth and the line speed, which can be selected by pressing the DSP-key. Any of the alarms will activate an audible alarm, front panel LED, and a rear panel external connector. The audio alarm can be silenced for the duration of the cause of that alarm by pressing the ALM DIS button. Once the alarm condition has passed, the audio alarm will be enable again for the next alarm. To enter a new preset depth on either depth meter, press the Par-key of that meter until you get to the ACNtLd register. The last preset depth will be displayed. The key directly under each digit will change the value of that digit. After the desired changes have been made, press the Par key to enter the value into preset depth memory. To update the depth to the pre-set value, press the RST key.

To enter new alarm values on either depth meter, press the Par key of that meter. SP1 sets the line speed alarm SP-2 sets the depth alarm. After changes have been made, press the Par key to enter the value into preset alarm memory. To enter a new alarm value on the line tension meter, press the PAR-key. The F1-key and F2-key can then be used to change the value. Press the PAR-key again to store the new alarm value



Fig 1.1 DTLS Face Plate



Fig 1.2 DTLS Rear Plate

2 DTLS Connector Wiring

Interconnection Cables

The cable to connect the depth panel buffered encoder output to the tool Interface panel has the following connections:



The cable to connect the depth panel encoder input to the depth encoder has The following connections:

Depth Panel 7 Pin Male

Depth Encoder 7 Pin Female



The cable for the retransmitted line tension from the depth panel to the system Tool interface panel has the following connections:



The cable for the depth panel line tension input to the pressure transducer has The following connections:



3 DTLS Meter Programing

Programming may only be accomplished by activating the `program enable' switch at the rear of the panel. Other than changing the scale factor, reprogramming should only be necessary upon installation of a new meter.

ACNt	CNtud	quAd1	Counter x Operating Mode
		reverse depth with quAd1	
ArESET	CNtLd		Counter x Reset Action
AsECPt	0.0	Counter x Decimal Position	
ASCFAC	.08333		Counter x Scale Factor
ASCALr	1		Counter x Scale Multiplier
ACNTLd	50.0		Counter x Count Load Value
AP-Up	NO		Counter x Reset at Power-up
PrSEN	NO		Prescaler Output Enable
bCNt	NONE		Pre-Scale Value

1-INP

2-FNC

Usr-1	PLOC	User Inputs	
Usr-2	NO	User Inputs	
Usr-3	NO	User Inputs	
F1	NO	Function Keys	
F2	NO	Function Keys	
rST	dSPrSt	Function Keys	
SC-F1	NO	Function Keys	
SC-F2	NO	Function Keys	

3-LOC

A CNt	rED	Counter x Display Lock out	
b CNt	LOC	Counter x Display Lock out	
C CNt	LOC	Counter x Display Lock out	
rATE	rED	Rate Display Lock out	
Hi	LOC	Max Display Lock out	
Lo	LOC	Min Display Lock out	
SP-1	ENt	Setpoint 1-4 Access	
SP-2	ENt	Setpoint 1-4 Access	
ACNtLd	ENt	Counter x Count Load Access	
bCNtLd	LOC	Counter x Count Load Access	
CCNtLd	LOC	Counter x Count Load Access	
ASCFAC	LOC	Scale Factor x Access	
bSCFAC	LOC	Scale Factor x Access	
CSCFAC	LOC	Scale Factor x Access	
d-LEV	LOC	Display Intensity Access	
COdE	000	Security Code	

4-rtE

rAtEEN	rAtE-A	Rate Asignment	
LO-Udt	1.0	Low Update Time	
Hi-Udt	2.0	High Update Time	
rte DP	0.0	Rate Decimal Position	
SE65	0	Linearizer SegmentsRate	
rd SP-1	100	Scaling Display	
r1Np-1	200.0	Rate Scaling Input	
rOUNd	0.10	Rate Display Rounding	
LOCUt	0.00	Min Low Cut-out	
Hi-t	2.0	Max Capture Delay Time	
LO-t	2.0	Min Capture Delay Time	

5-CtrC

C CNt	А	Counter C Operating Mode	
Cr ESEt	2Er0	Counter C Reset Action	
CdECPt	0	Counter C Decimal Position	
CSCFAC	1.00	Counter C Scale Factor	
CSCALr	0.10	Counter C Scale Multipier	
CCNtLd	500	Counter C Count Load Value	
C P-Up	NO	Counter C Reset at Power Up	

6-SPt

	1			
SPSEL	SP-1			Set Point Select
		LIT-1	NOR	Set Point Annuciators
		Out-1	NOR	Out Put Logic
		SUP-1	OFF	Power up State
		Act-1	BOUNd	Set Point Action
		ASN-1	rAtE	Set Point Assignment
		SP-1	1.00	Set Point Value
		trC-1	NO	Set Point tracking
		tYP-1	Hi	Boundry Type
		Stb-1	NO	Standby Operation
		HYS-1	0.00	Set Point Hysteresis
		toff-1	0.00	Off Time Delay
		ton-1	0.00	On Time Delay
SPSEL	SP-2			Set Point Select
		LIT-2	NOR	Set Point Annuciators
		Out-2	rEV	Out Put Logic
		SUP-2	OFF	Power up State
		Act-2	BOUNd	Set Point Action
		ASN-2	A CNt	Set Point Assignment
		SP-2	10.0	Set Point Value
		trC-2	NO	Set Point tracking
		yYPE-2	Hi	Boundry Type
		Stb-2	NO	Standby Operation

7-SrL

tYPE	rLC		Comms type	
BAud	2400	Baud Rate		
DAtA	7	Data Bits		
Par	Odd		Parity Bit	
Addr	00	Meter 1 01 Meter 2		
dELAY	0.01		Transmit Delay	
AbrV	NO	Abbreviated Printing		
Opt	NO		Print Options	

8-AnA

9-FC5

d-LEV	3		Display Intensity Level
COdE	50	66 reset	Factory Service Code

With the settings above, to read out in feet (or meters)

* Scale factor = 10 divided by encoder pulses per foot (or encoder pulses per meter)

120ppr encoder 1 foot wheel	.08333
240ppr encoder 1 foot wheel	.04166
500ppr encoder 1 foot wheel	.02000
600ppr encoder 1 foot wheel	.01666
1200ppr encoder 1 foot wheel	.00833

*Scale Factors - Note changing 1-INP ACNt from CNtud to quAd1 reverses encoder direction. The lock switch on the rear must be held until the PAR button is pressed to unlock the programing mode.

With the settings above, to read out in feet per minute (or meters per minute) * Scale factor = encoder pulses per foot (or meter) divided by 60 x100

120ppr encoder 1 foot wheel	200.0
240ppr encoder 1 foot wheel	400.0
500ppr encoder 1 foot wheel	833.3
600ppr encoder 1 foot wheel	1000.0
1200ppr encoder 1 foot wheel	2000.0

Scale factor for the Depth 2 Counter is the same as the Depth 1 Counter above.

Depth Meter Front Panel Settings

- SP1 Line Speed Alarm
- SP2 Surface Proximity Alarm
- SP3 Depth Load

Tension Meter Front Panel Setting

SP1 Tension Alarm

Setup of Line Tension

Programming may only be accomplished by activating the `program Enable' switch at the rear of the panel. Press the PAR (Parameters) key to enter Program mode and select parameter groups. Use the F1 and F2 keys to change Selections

Set each of the program groups as follows

Display	Parameter	Setting				
rAn6E	Input Range – 20MA	0.02A				
dECPt	Display Resolution – Full Lbs.	0				
round	Display Rounding Increment	1				
FILtr	Filter Setting	2.0				
bAnd	Filter Enable Band	10				
PtS	Scaling Points – Use 2 of 16 possible	2				
StYLE	Keyboard Entry or Calibration Applied	KEY or APLY				
InP 1	Low Input reading in MA	*4.000				
dSP 1	Low Display Value in Pounds/Kilos	*0				
InP 2	High Input reading in MA	*20.000				
dSP 2	High Display Value in Pounds/Kilos	*10000				

1-INP Input Parameters

*Typical values for a 4-20ma sensor and a 0-10000 lb. Calibration.

2-FINC External input and Function Key Parameters	2-FNC	nal Input and Function K	ey Parameters
--	-------	--------------------------	---------------

Display	Parameter	Setting
USr-1	User Input 1	PLOC
USr-2	User Input 2	nO
USr-3	User Input 3	nO
F1	Function Key 1	nO
F2	Function Key 2	nO
rSt	Reset Key	nO
Sc-F1	Secondary Function Key 1	nO
Sc-F2	Secondary Function Key 2	nO

3-LOC Parameter Lockouts

Display	Parameter	Setting
HI	Maximum Reading Display	LOC
LO	Minimum Reading Display	LOC
tOt	Total Reading Display	LOC
SP-1	Setpoint 1 – Entry Enabled	Ent
SP-2	Setpoint 2	LOC
SP-3	Setpoint 3	LOC
SP-4	Setpoint 4	LOC
CodE	Security Code	0

4-SEC Secondary Function Parameters

These parameters are not used at this time.

5-tOt Totalized Parameters

These parameters are not used at this time.

6-SPt Setpoint Parameters

Display	Parameter	Setting
SPSEL	Select Setpoint	SP-1
Act-1	Action for Setpoint – Absolute High	Ab-HI
SP-1	Setpoint Value – Alarm Limit	*1000
Src-1**	Setpoint Source – Net Input Value	rEL
HYS-1	Setpoint Hystersis	2
tOn-1	On Time Delay	0.0
tOF-1	Off Time Delay	0.0
Out-1	Output Logic	Nor
rSt-1	Reset Action	Auto
Stb-1	Standby Action	no
Lit-1	Output Panel Light	nor

* Alarm limit value that can be changed from front panel after programming

** Feature only available on the newer meters

7-SrL Serial communications Parameters

Display	Parameter	Setting
bAUD	Baud Rate	2400
dAtA	Data Word Length	7
PAr	Parity	Odd
Addr	Meter Address	2
Abrv	Abbreviated Printing	no
OPt	Options	no

8-Out Analog Output Parameters

Display	Parameter	Setting
tYPE	Analog Type	4-20
AS In	Analog Assignment	InP
An-LO	Analog Low Scale Value	0
An-HI	Analog High Scale Value	10000
udt	Update Time	0.0

9-FCS Factory Service Parameters

Parameter	Setting
Display Intensity Level	3
Factory Service Code	*** 50
F	Display Intensity Level Factory Service Code

*** Normally will show 50. To clear all setting to factory defaults enter 66.

4 DTLS Through Warrior Software

USB communications

The Warrior software communicates with the Depth Tension Line Speed Panel through USB. The panel needs to have a USB cable connected to the computer or through the computer through a USB hub (such as in the Scientific Data Systems, Inc. Interface Panel). The DTLS panel can be found in the Windows Device Manager as a Human Interface Device.

The Depth panel communications must be enabled through the Warrior Depth Control Window by Selecting USB for the Depth Panel - Panel Type and clicking on the [Connect] button.

	Depth Control X
■ Depth - □ ×	Depth New Depth Image: Constraint of the second
Feet 63.5 ft/min Control	Depth Panel USB Panel Type Output Output Output Differential
	Hoist Config Apply Close

Fig. 4.1 Connecting to Depth Panel

Once the panel has been connected to the software, click the [Config] button to bring up the Depth Configuration Window.

Depth Configuration		×
Parameters Correction 0 Pt/1000 Encoder Res. 120 Pulse/Rev Wheel Size 1 Pt/Rev	Depth Panel Alarms Value On/Off Surface Proximity 5.0 □ Line Overspeed 50.0 □ Line Tension 1000.0 □	
For up log, logging speed is positive Depth Panel Depth Scale Factor Speed Scale Factor	Get Set Test Alarm 1 Alarm 2 Alarm 3 Alarm 4	
Divider (Jr 5 setting) J Image: Close Get	Alarm Editor Edit All Alarms	

Fig. 4.2 Depth Configuration Window

If the [Apply] button is clicked in the parameters section, new scale factors will be written to the Depth 1 meter, Depth 2 meter, and the Line Speed section of the Depth 2 meter. The "Reverse" check box reverses the depth direction of the depth panel meters and the depth direction of the Warrior software.

By clicking on the [Get] button in the Depth Panel section, the scale factors of the meters may be read to verify settings. The "Reverse" check box reverses the depth direction of the depth panel meters only.

The alarms in the depth panel may be set through the Depth Panel Alarms section. Enter the desired alarm limits in the value windows and select whether the alarm is to be on or off (off sets unreachable limits in the panel meters) then click the [Set] button to set the alarms. Current alarm values may be read by clicking the [Get] button. Note that no alarms will sound until at least one depth pulse has been received after the panel has been turned on.

The Test section has several alarm sequences that may be tested. Again note that the alarms will not sound until the panel has received at least one depth pulse after the panel has been turned on.

5 DTLS Hardware

Schematic 1

Encoder pulses are buffered and fed into a quadrature detector ICI used to detect ppr and direction before being divided down by the jumper selection at J5. The buffered outputs as well are the outputs of the quadrature detector are all buffered out through IC7 to J1.

The voltage output to the encoder is selected by the J7 and is either +12v or +5v. IC6 is a voltage input detector, if more than +12v is applied to the panel SCR Q1 is triggered shorting the input power and tripping the fuse.

U1 is a 12v to 5v converter used to provide circuit power as well as encoder panel is selected.

Schematic 2

IC11 and IC10 handle the RS232 communications which are not used with the PAXI meters. To use the PAXI meters IC11 must be removed and pins 8 and 7 jumpered. The communications for the meters depth, line speed and tension are now all done using the RS485 port IC12.

Input alarms from the three meters enter on J9, they are connected to pull up resisters before being buffered into the micro controller. Outputs from the micro controller to the SON and LMP alarms are also buffered out through J9.

The combination of IC13 and IC3 is used to prevent the occurrence of false alarms.

Schematic 3

This page contains the micro controller and associated hardware.

IC9 is the serial EPROM used to program the microcontroller on power up.

IC15is a diode protection for the incoming and outgoing USB signals.

IC14 is a 5v to 3.3v dc to dc converter used to power the microcontroller, EPROM and usb protection circuit.



Fig 6.1 Schematic page 1

Fig 6.2 Schematic page 2





Fig 6.3 Schematic page 3



Fig 6.4 PCB



Fig 6.5 Wiring Diagram



6 **DTLS Hardware**

WIRELIST DEPTH PANEL-USB-PAXI

J1-A J10-1 +12V Ba	
	attery
J1-B CHS GND Chassis	Ground
J2 Line Weight Input from Transducer	
[2-A [2-F	
12.B 111.3 4.20ma	Signal
	voito
	Ground
	Cibulia
12 Line Weight Determent to Outpart	
JS Line weight ketransmit to System	
J3-C J11-10 PAXAN	alog 19 -(0-20)Out
J3-D J11-9 PAXAN	alog 18 +(0-20)Out
J4 External Lamp or Alarm	
J4-A PCB_J2-2 BZ+ +12V R	eg
J4-B PCB_J9-8 External	Lamp
J5 Quadrature Encoder Input	
J5-A PCB_J3-1 Encoder	r A
J5-B PCB_J3-2 Encoder	В
J5-D PCB_J3-3 Encoder	Power
J5-F PCB_J3-4 J6-F GND	
J6 Buffered Quadrature to System	
J6-A PCB J1-4 Buffered	Α
IG-B PCB 11-5 Buffered	В
IG-F	5
J6-G	
.17 Buffered Quadrature Spare	
	٨
J7-A PCD_J1-Z Duileited	R
	D
J8 USB Port to Computer to Computer	
Connected Directly yo Board	
110 Example Controls	
JIO Front Panel Controls	attery
J10-1 J1-A +12V Ba	/-IFD
J10-1 J1-A +12V B; J10-2 BZ+ Reg 12V	220
J10-1 J1-A +12V Bit J10-2 BZ+ Reg 12V J10-3 PCB_J9-5 Mute Sv	vitch
J10-1 J1-A +12V Bi J10-2 BZ+ Reg 12V J10-3 PCB_J9-5 Mute SV J10-4 PCB_J2-4 Switche	vitch d 12 Volt
J10-1 J1-A +12V B; J10-2 BZ+ Reg 12V J10-3 PCB_J9-5 Mute Sw J10-4 PCB_J2-4 Switche J10-5 PCB_J8-1 Led Corr	vitch d 12 Volt itrol
J10-1 J1-A +12V B: J10-2 BZ+ Rg 12V J10-3 PCB_J9-5 Mute Sv J10-4 PCB_J2-4 Switcher J10-5 PCB_J8-1 Led Con J10-6 CHS GND GND	vitch d 12 Volt ttrol
J10-1 J1-A +12V Bi J10-2 BZ+ Reg 12V J10-3 PCB_J9-5 Mute Sv J10-4 PCB_J2-4 Switche J10-5 PCB_J8-1 Led Con J10-6 CHS GND GND	d 12 Volt ttrol
J10 J1-A +12V Bi J10-2 BZ+ Reg 12V J10-3 PCB_J9-5 Mute Sv J10-4 PCB_J2-4 Switche J10-5 PCB_J8-1 Led Cor J10-6 CHS GND GND	vitch d 12 Volt trol
J10 J1-A +12V B: J10-1 J1-A +12V B: J10-2 BZ+ Reg 12V J10-3 PCB_J9-5 Mute SV J10-4 PCB_J2-4 Switche J10-5 PCB_J8-1 Led Cor J10-6 CHS GND GND	vitch d 12 Volt trol
J10 J1-A +12V B: J10-1 J1-A +12V B: J10-2 BZ+ Reg 12V J10-3 PCB_J9-5 Mute Sv J10-4 PCB_J2-4 Switche J10-5 PCB_J8-1 Led Con J10-6 CHS GND GND P10-6 F1-2 +12V B: P10-1 F1-2 +12V B: P10-2 LED-RED Reg 12V	vitch d 12 Volt ttrol attery - LED
J10-1 J1-A +12V Bi J10-2 BZ+ Reg 12V J10-3 PCB_J9-5 Mute Sv J10-4 PCB_J2-4 Switche J10-5 PCB_J8-1 Led Con J10-6 CHS GND GND P10 Front Panel Controls P10-1 F1-2 +12V Bi P10-2 LED-RED Reg 12V P10-3 SW4-2 Mute Sv	vitch d 12 Volt ttrol attery / - LED vitch
Profit Panel Controls J1-A +12V B; J10-1 J1-A +12V B; J10-2 BZ+ Reg 12V J10-3 PCB_J9-5 Mute Sv J10-4 PCB_J2-4 Switche J10-5 PCB_J8-1 Led Con J10-6 CHS GND GND P10 Front Panel Controls P10-1 F1-2 +12V B; P10-2 LED-RED Reg 12V P10-3 SW4-2 Mute Sv P10-4 SW1-1 Switche	vitch d 12 Volt ttrol attery / - LED vitch d 12 Volt
From Panel Controls J1-A +12V B: +10-2 J10-1 J1-A +12V B: BZ+ Rg 12V Rg 12V J10-2 BZ+ Rg 12V J10-3 PCB_J9-5 Mute S: J10-5 J10-5 PCB_J8-1 Led Cor J10-6 V P10-6 Front Panel Controls P10-1 F1-2 +12V B: P10-2 P10-2 LED-RED Rg 12V Rute SV P10-4 P10-5 LED-WHT Led Cor	vitch d 12 Volt ttrol attery / - LED vitch d 12 Volt ttrol

J11	Line Tension Meter		
	J11-1	PCB_J2-1	Reg 12 Volt
	J11-2	GND Lug	GND
	J11-3	J2-B	4-20ma Signal
	J11-4	J2-D	+12V Excite
	J11-5	SW2-3	PGM Mode
	J11-6	PCB J4-1	DR+
	J11-7	PCB J4-2	DR-
	J11-8	GND Lug	GND
	J11-9	J3-D	PAX Analog 18 +(0-20)Out
	J11-10	J3-C	PAX Analog 19 -(0-20)Out
	J11-11	GND Lug	GND
	J11-12	PCBJ9-4	TNS ALM
P11	Line Tension Meter		
	P11-1	PAX-1	Reg 12 Volt
	P11-2	PAX-2	GND
	P11-3	PAX-4	4-20ma Signal
	P11-4	PAX-6	+12V Excite
	P11-5	PAX-8	PGM Mode
	P11-6	PAX-12	DR+
	P11-7	PAX-13	DR-
	P11-8	PAX-14	GND
	P11-9	PAX-18	+(0-20)Out
	P11-10	PAX-19	-(0-20)Out
	P11-11	PAX-20	GND
	P11-12	PAX-21	TNS ALM
PAX	Line Tension Meter		
	PAX-1	P11-1	Reg 12 Volt
	PAX-2	P11-2	GND
	PAX-4	P11-3	4-20ma Signal
	PAX-6	P11-4	+12V Excite
	PAX-7	PAX-2	
	PAX-8	P11-5	PGM Mode
	PAX-12	P11-6	DR+
	PAX-13	P11-7	DR-
	PAX-14	P11-8	GND
	PAX-18	P11-9	+(0-20)Out
	PAX-19	P11-10	-(0-20)Out
	PAX-20	P11-11	GND
	PAX-21	P11-12	TNS ALM
BAVI both BAVI's wired the same			
FAAT DULL FAATS WIED LIE Same	PAY-1	D12/D13-1	212-1 +12volt
		P12/P13-1 PC	
			2 4 10 14 22 25
			2, 4, 10, 14, 22, 23
		PL2/F13-4 PLE	$2 11_2$ Phase R
		PCE P12/13-3 PCE	Switch Program Mode
	PAA-10		2,4,10,14,22,25
	PAX-12	P12/P13-7 J4-1	L D+
	PAX-13	P12/P13-8 J4-2	2 D-
	PAX-14	GND GND	2,4,10,14,22,25
	PAX-20	P12/P13-10 PCE	3 J9-2 Depth Alarm
	PAX-22	GND GND	2,4,10,14,22,25

P12/P13-11

GND

GND

PAX-23

PAX-25

9-1

PCB J9-3 Speed Alarm 2,4,10,14,22,25

DTLS add wire

PCB_J1	Encoder Connections			
	PCB J1-2	J7-A	PAXI-5	Buffered A
	PCB_J1-3	J7-B	PAXI-6	Buffered B
	PCB_J1-4	J6-A		Buffered A
	PCB_J1-5	J6-B		Buffered B
	PCB J1-9	PCB J9-1		GND
				-
PCB_J2	12 Volt Power Distribution			
	PCB J2-1	J11-1	PAXI-1	Reg 12 Volt
	PCB J2-2	J4-A	J10-2	Reg 12V - LED & Buzzer
	PCB J2-3	PAXI-2	CHS GND	GND
	PCB_J2-4	J10-4		Switched 12 Volt
PCB_J3				
	PCB_J3-1	J5-A		Encoder A
	PCB_J3-2	J5-B		Encoder B
	PCB_J3-3	J5-D		Encoder Power
	PCB_J3-4	J5-E		GND
PCB_J4				
	PCB_J4-1	J11-6	PAXI-12	DR+
	PCB_J4-2	J11-7	PAXI-13	DR-
PCB_J6				
	NC			
PCB_J9				
	PCB_J9-1	PCB_J1-9		GND
	PCB_J9-2	PAXI-20		Depth ALM
	PCB_J9-3	PAXI-23		SPD ALM
	PCB_J9-4	J11-12		TNS ALM
	PCB_J9-5	J10-3		Mute Switch
	PCB_J9-8	J4-B		External Lamp
	PCB_J9-9	BZ-		Buzz Control
F 4				
F1	Fuse	5.00.0		=
	F1-2	P10-1		Fused +12V
	F1-2	5001-2		+12V Battery
SW1	Power on/off			
5111	SW/1_1	P10.4		Switchod 12 Volt
	SW1-1 SW1-2	F10-4		
	00012	112		100001121
SW2	Program Mode			
-	SW2-2	SW2-5	CHS GND	GND
	SW2-3	J11-5		PGM Mode
	SW2-5	SW2-2	CHS GND	GND
	SW2-6	PAXI-7		PGM Mode
SW4	Mute Button			
	SW4-1	P10-6		GND
	SW4-2	P10-3		Mute Switch
LED	Alarm Indicator	D40.0		
		P10-2		Keg 12V - LED
	WEI	C-01 J		
BUZZER	Alarm Indicator			
	B7+	.I4-A		Reg +12
	B7-	PCB .19-9		Buzz Control
				BULL OUTION